

452/454 Series Fuse











Agency Approvals

| AGENCY | AGENCY FILE NUMBER | AMPERE RANGE |
|-------------|--------------------|--------------|
| <i>27</i> . | E10480 | 375mA - 12A |
| (P) | LR29862 | 375mA - 12A |
| PSE | NBK030205-E10480B | 1A - 5A |

Electrical Characteristics for Series

| Opening Time | |
|---------------------------------|--|
| 4 hours, Minimum | |
| 1 sec., Min.; 60 sec., Max. | |
| 0.2 sec., Min.; 3 sec., Max | |
| 0.02 sec., Min.; 0.1 sec., Max. | |
| | |

Description

The NANO² Slo-Blo® fuse has enhanced inrush withstand characteristics over the NANO² Fast-Acting fuse. The unique time delay feature of this fuse design helps solve the problem of nuisance "opening" by accommodating inrush currents that normally cause a fast-acting fuse to open.

Features

- Time-Lag (Slo-Blo)
- Small size
- Wide range of current rating available (375mA to 12A)
- Wide operating temperature range
- Low temperature de-rating
- RoHS compliant
- Halogen Free

Applications

- Notebook PC
- LCD/PDPTV
- LCD monitor
- LCD/PDP panel
- LCD backlight inverter
- Portable DVD player
- Power supply
- Networking
- PC server
- · Cooling fan system
- Storage system

- Telecom system
- Wireless basestation
- White goods
- Game console
- Office Automation equipment
- · Battery charging circuit protection
- Industrial equipment
- Medical equipment
- Automotive

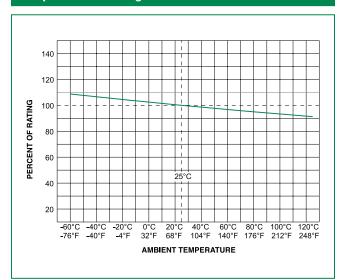
Electrical Specifications by Item

| Ampere | | Max | last a managadian an | Nominal Cold Nominal Agency Approva | | vals | | |
|---------------|----------|--------------------------|--|-------------------------------------|--|-----------|------------|---------|
| Rating (A) | Amp Code | Voltage Rating (V) | Interrupting Rating | Resistance (Ohms) | Melting l ² t (A ² sec) | 71 | () | PS E |
| 0.375 | .375 | 125 | 50 amperes @ 125 VAC/VDC 300 amperes @ 32 VDC PSE: 100 amperes @ 100 VAC | 1.2000 | 0.101 | Х | Х | |
| 0.500 | .500 | 125 | | 0.7000 | 0.240 | Х | Х | |
| 0.750 | .750 | 125 | | 0.3600 | 0.904 | Х | Х | |
| 001. | 001. | 125 | | 0.2250 | 1.98 | Х | Х | X |
| 1.50 | 01.5 | 125 | | 0.0930 | 3.65 | Х | Х | X |
| 2.00 | 002. | 125 | | 0.0625 | 8.20 | Х | Х | X |
| 2.50 | 02.5 | 125 | | 0.0450 | 15.0 | X | Х | Х |
| 3.00 | 003. | 125 | | 0.0340 | 20.16 | Х | Х | х |
| 3.50 | 03.5 | 125 | | 0.0224 | 26.53 | Х | Х | X |
| 4.00 | 004. | 125 | | 0.0186 | 34.40 | × | Х | X |
| 5.00 | 005. | 125 | | 0.0136 | 53.72 | Х | Х | Х |
| 7.00 | 007. | 72 | 50 amperes @ 72 VAC 50 amperes @ 60 VDC | 0.0105 | 123.83 | х | х | |
| 8 | 008. | 72 | 50 amperes @ 72 VAC 50 amperes @ 60 VDC | 0.0088 | 137.34 | Х | Х | |
| 12 | 012. | 72 | | 0.0061 | 260.46 | × | Х | |

- I2t calculated at 8ms.
- Resistance is measured at 10% of rated current, 25°C



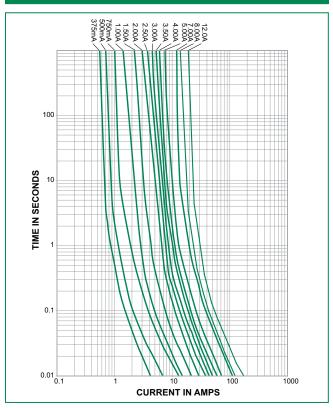
Temperature Rerating Curve



Note:

1. Derating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

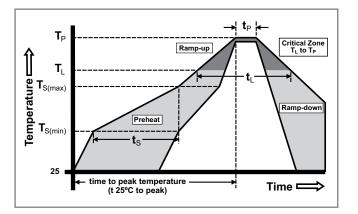
Average Time Current Curves



Soldering Parameters

| Reflow Condition | | Pb – Free assembly | |
|---|---|--------------------|--|
| | -Temperature Min (T _{s(min)}) | 150°C | |
| Pre Heat | -Temperature Max (T _{s(max)}) | 200°C | |
| | -Time (Min to Max) (t _s) | 60 – 120 secs | |
| Average ramp up rate (Liquidus Temp (T_L) to peak | | 5°C/second max. | |
| T _{S(max)} to T | - Ramp-up Rate | 5°C/second max. | |
| Reflow | -Temperature (T _L) (Liquidus) | 217°C | |
| | -Temperature (t _L) | 60 – 90 seconds | |
| PeakTemp | perature (T _P) | 260+0/-5 °C | |
| Time within 5°C of actual peak Temperature (t _p) | | 20 – 40 seconds | |
| Ramp-down Rate | | 5°C/second max. | |
| Time 25°C to peakTemperature (T _P) | | 8 minutes max. | |
| Do not exceed | | 260°C | |
| | | 260°C Peak | |

Temperature, 3 seconds max.



Wave Soldering Parameters

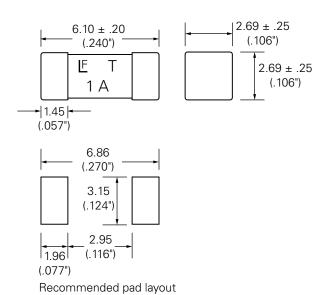
Surface Mount Fuses NANO^{2®} > Slo-Blo® > 452/454 Series

Product Characteristics

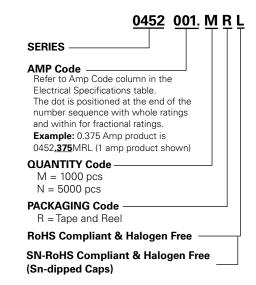
| Materials | Body: Ceramic Terminations: Gold-plated Caps / Sn-dipped Silver Plated Caps (452 Series) Silver-plated Caps (454 Series) | |
|---|--|--|
| Product Marking | Brand, Ampere Rating | |
| Operating Temperature | -55°C to 125°C | |
| Moisture Sensitivity Level | Level 1, J-STD-020C | |
| Solderability | MIL-STD-202, Method 208 | |
| Insulation Resistance (after Opening) | MIL-STD-202, Method 302, Test Condition A (10,000 ohms minimum) | |

| Thermal Shock | MIL-STD-202, Method 107, Test Condition B, 5 cycles, -65°C / +125°C, 15 minutes @ each extreme | | |
|---------------------------------|--|--|--|
| Mechanical Shock | MIL-STD-202, Method 213, Test I: Deenergized. 100G's pk amplitude, sawtooth wave 6ms duration, 3 cycles XYZ+xyz = 18 shocks | | |
| Vibration | MIL-STD-202, Method 201: 0.03" amplitude, 10-55 Hz in 1 min. 2hrs each XYZ=6hrs | | |
| Moisture Resistance | MIL-STD-202, Method 106, 10 cycles | | |
| Salt Spray | MIL-STD-202, Method 101, Test Condition B (48hrs) | | |
| Resistance to Soldering Heat | MIL-STD-202, Method 210, Test condition B (10 sec at 260°C) | | |

Dimensions



Part Numbering System



452 series may be ordered as either "RoHS and HF" ("L" suffix) or non-RoHS (no suffix) version.

454 series is available only as "RoHS and HF" version and does not require "L" suffix. Please do not include "L" suffix within 454 series ordering instructions.

Packaging

| Packaging Option | Packaging Specification | Quantity | Quantity & Packaging Code |
|-----------------------|-----------------------------------|----------|---------------------------------|
| 12mm Tape and Reel | EIA RS-481-1 (IEC 286, part 3) | 5000 | NR |
| 12mm Tape | EIA RS-481-1 (IEC 286, part 3) | 1000 | MR |

Additional Information



Datasheet 452 Series



Datasheet 454 Series



Resources 452 Series



Resources 454 Series



Samples 452 Series



Samples 454 Series